



ISS: DESCRIPTION:				INITIALS: E.C.N. NO: DATE:				ALL DIMENSIONS IN MILLIMETERS				REMOVE ALL BURRS AND SHARP EDGES UNLESS OTHERWISE STATED				PRODUCTION\QUALITY SIGN OFF: SIMON FARREN				COSTING\SPECIFICATION SIGN OFF: SIMON FARREN				A3 SHEET 1 OF 1			
1 Original issue				JC				03/09/2020				TOLERANCES (AT 20°C) UNLESS OTHERWISE STATED				Holes to BS4500 1985.				Threads to BS3643 1981 METRIC COURSE.				BSP Threads to BS 2779 MED FIT			
NOMINAL LINEAR DIMENSIONS				SURFACE FINISHES:				THIS A DRAWING IS A PRIVATE AND CONFIDENTIAL COMMUNICATION				REVERIE				Reverie Ltd Unit 2 Chancellors Row Colchester Essex CO1 2HG 01206 866663 www.reverie.ltd.uk				DRAWN: JC DATE: 03/09/2020 FINISH: SEE DRAWING SCALE: DO NOT SCALE WEIGHT: -				PART NO(S): R01SE0510, R01SE0511, R01SE0512, R01SE0513 TITLE: ZOLDER 65C LH/RH JC50 CUSTOMER: N/A MATERIAL: SEE SHEET INSPECTION GRADE: A-1 PART QUALITY: B DRG. NO.: R01SE0510-R01SE0513			
OVER-INCL				< 0.00				0.00				MILLING N8 TURNING N7 GRINDING N6				ANG DIMS +/- 0.5°											
0-200				+/- 0.50				+/- 0.15																			
250-1000				+/- 1.00				+/- 0.20																			
1000 PLUS				+/- 2.00				+/- 0.30																			